

Gate: Thursday, 15/01/2009 11:13:14 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET LOCATOR
Job Number : 44776	
Estimate Number : 11229	
P.O. Number :	Part Number : D23691
This Issue : 15/01/2009 S.O. No. :	Drawing Number : D2369 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 41425	Material :
Written By :	Due Date : 30/01/2009 Qty: 6 Um: Each
Checked & Approved By : <u>JUD 09.01.15</u>	
Comment : Est Rev A Removed from 9 Digit 05-12-05 JLM	
Est Rev:B now water jet 07-12-11 DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S040	5052-H32 .040 Sheet
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Comment: Qty.: 1.4217 sf(s)/Unit Total : 8.5302 sf(s)
 Material: 5052-H34 or H32 0.040" thick
 (M5052H32S.040)
 Batch: 109058 IB 9-2-9

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D2369
 Dwg Rev: A
 Prog Rev: A

IB 9-2-9

(9)

2-Deburr if necessary IB 9-2-9

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK809/02/09 (29)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST 178
88 09/02/09 (29)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 15/01/2009 11:13:15 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET LOCATOR

Job Number: 44776

Part Number: D23691

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/11 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

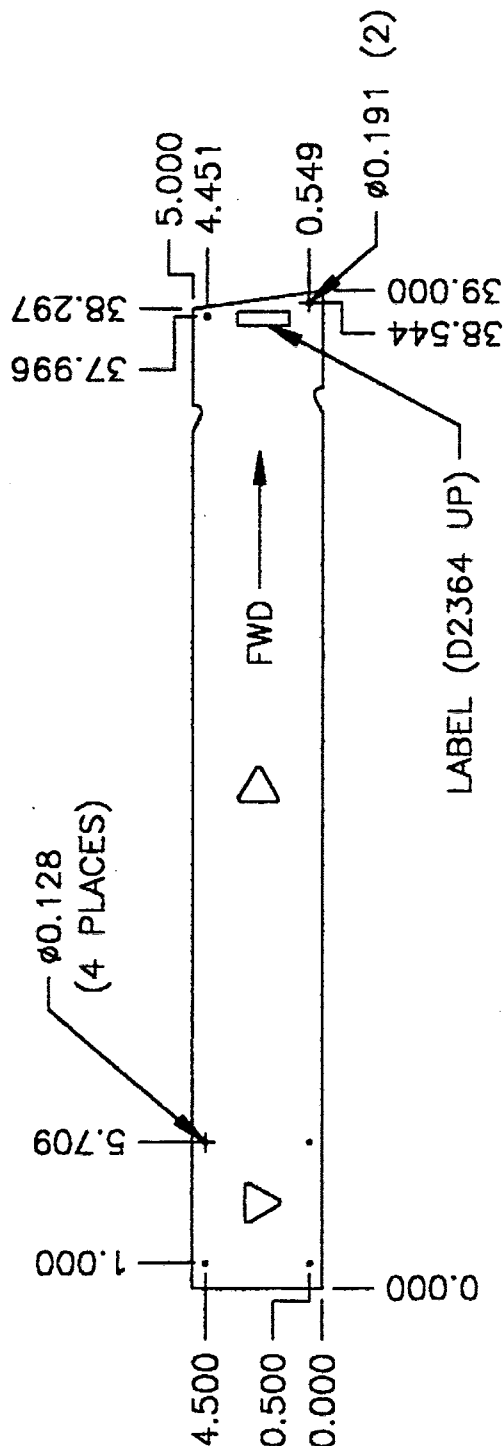
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED B W	APPROVED [Signature]	D2369	SHEET 1 OF 2
DATE	TITLE	SCALE	
95:02:20	DECK PLATE LOCATOR BRACKET	1:7	

RELEASED
96 06 10



D2369-1
MATERIAL: 5052-H34 0.040 THICK

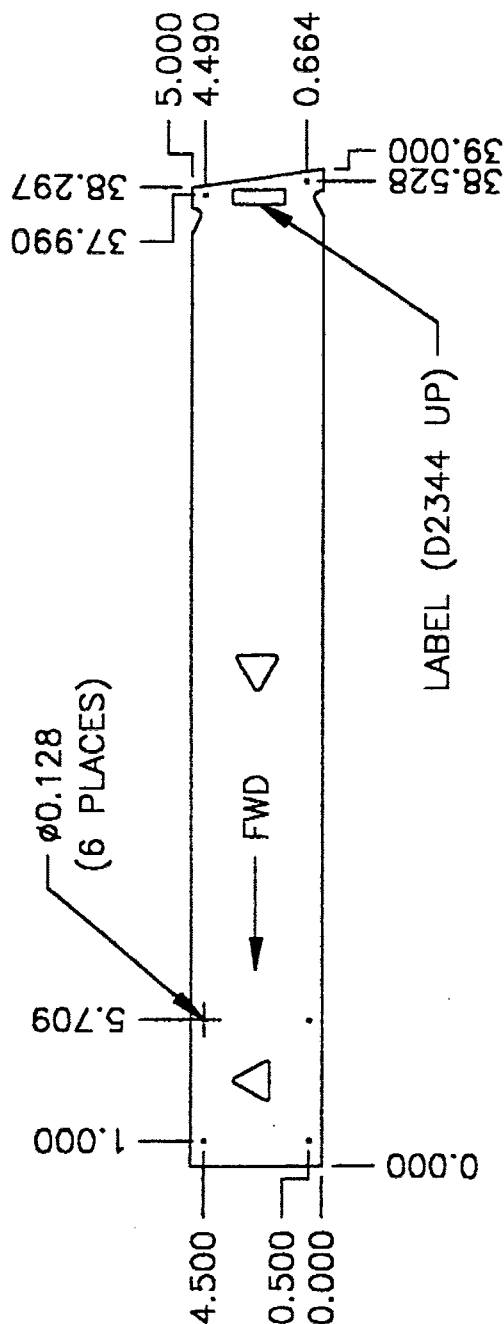
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WORK ORDER

NO. 147760



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B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2369	SHEET 2 OF 2
DATE	TITLE		SCALE
95:02:20	DECK PLATE LOCATOR BRACKETS		1:7

RELEASED
96 06 10



D2369-3
MATERIAL: 5052-H34 0.040 THICK

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NO 44776